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CH₂=CHCOOC₄H₉ CH₂COOC₄H₀

(23) 2,2,4-Trimethyl-1,3-pentanediol diisobutyrate (trade name: Kyowanol D)

 $(o=6.24\times10^{-9} \text{ S/m}, \eta=4.0\times10^{-3} \text{ Pa·s})$

(26) Propylene glycol ethyl ether acetate (trade name: BP-Ethoxypropyl Acetate)

 $(\sigma=3.10\times10^{-8} \text{ S/m}, \eta=6.0\times10^{-4} \text{ Pa·s})$

(27) 9,10-Epoxy butyl stearate (trade name: Sansocizer E-4030)

(σ=5.46×10⁻⁹ S/m, η=2.0×10⁻² Pa·s)

$$C_8H_{17}$$
 CH CH $CH_2)_7$ CO C_4H_1

(28) Tetrahydrophthalic acid dioctyl ether (trade name: Sansocizer DOTP)

 $(0=6.20\times10^{-10} \text{ S/m}, \eta=4.0\times10^{-2} \text{ Pa·s})$

(33) 1-Ethoxy-2-acetoxypropane

(σ=4.41×10⁻⁷ S/m, η=4.0×10⁻⁴ Pa·s)

(35) Linalyl acetate

 $(o=1.82\times10^{-9} \text{ S/m}, \ \eta=1.3\times10^{-3} \text{ Pa·s})$

(36) Dibutyl decanedioate

When a combination of plural compounds is used as the 60 electro-sensitive movable fluid of the invention, the conductivity and the viscosity of a mixture of the plural compounds can be made to be located inside the triangle defined by the points P, Q and R shown in FIG. 1.

In other words, even if each of compounds has a conductivity and/or a viscosity out of the above range, a mixture of the compounds is employable as the electro-sensitive mov8

able fluid of the invention, as far as the conductivity and the viscosity of the mixture are within the above range, respectively.

For example, a mixture (37) (σ=2.60×10⁻⁹ S/m, η=9.8× 10⁻³ Pa·s) of 2,2,4-trimethyl-1,3-pentanediol monoisobutyrate (trade name: Kyowanol M, σ=6.80×10⁻⁸ S/m, η=1.2× 10⁻² Pa·s) and 2-ethylhexyl palmitate (trade name: Exepal EH-P, σ=2.60×10⁻¹⁰ S/m, η=9.5×10⁻³ Pa·s) in a mixing ratio of 1:4 by weight, each having a conductivity and a 10 viscosity out of the above range, is employable as the electro-sensitive movable fluid. Also, a mixture (38) (σ=4.17×10⁻⁹ S/m, η=5.0×10⁻³ Pa·s) of DAM (diallyl maleate, σ=7.8×10⁻⁷ S/m, η=2.5×10⁻³ Pa·s) and butyl stearate (trade name: Exepal BS, σ=3.1×10⁻¹⁰ S/m, η=8.5×10⁻³ Pa·s) in a mixing ratio of 1:4 by weight, each having a conductivity and a viscosity out of the above range, is employable as the electro-sensitive movable fluid.

The requisite of the electro-sensitive movable fluid of the invention is that the movable fluid has the above-defined 20 conductivity and viscosity. The conductivity and viscosity mentioned above are measured at room temperature, but these property values are known to vary depending on the measuring temperature. The conductivity and the viscosity defined in the invention are irrespective of the temperature. 25 That is, even the compounds having a conductivity and a viscosity out of the above range at room temperature (25° C.) are employable as the electro-sensitive movable fluids, as far as the conductivity and the viscosity of the compounds are within the above range at their working temperatures, 30 e.g., high temperatures or low temperatures. For example, the compound (15), 2-ethylhexyl benzyl phthalate (trade name: Placizer B-8), has a conductivity σ of 1.10×10⁻⁸ S/m and a viscosity n of 7.8×10⁻² Pa·s at room temperature, and even if a direct-current-voltage of 6 kV is applied to the 35 compound at 25° C., the SE type ECF motor or the RE type ECF motor with the compound (25) cannot be driven. To the contrary, a heated product (39) obtained by heating 2-ethylhexyl benzyl phthalate at 100° C., has a conductivity σ of 9.90×10^{-9} S/m and a viscosity η of 3.5×10^{-2} Pa·s (at 40 100° C.), and therefore the SE type ECF motor or the RE type ECF motor with the heated product (39) can be driven by applying a direct-current-voltage of 6 kV to the product (39).

On the other hand, at room temperature (25° C.), none of the below-described compounds have a conductivity σ and a viscosity η located inside the triangle formed by the points P, Q and R in FIG. 1. Therefore, those compounds cannot drive the SE type ECF motor or the RE type ECF motor at 25° C. when they are used singly.

(2) Tributyl citrate (TBC)

 $(\sigma=5.71\times10^{-7} \text{ S/m}, \eta=2.0\times10^{-2} \text{ Pa·s})$

(3) Monobutyl maleate (MBM)

 $(\sigma=2.60\times10^{-5} \text{ S/m}, \eta=2.0\times10^{-2} \text{ Pa·s})$

(4) Diallyl maleate (DAM)

 $(\sigma=7.80\times10^{-7} \text{ S/m}, \eta=2.5\times10^{-3} \text{ Pa·s})$

(5) Dimethyl phthalate (DMP)

(σ=3.90×10⁻⁷ S/m, η=1.2×10⁻² Pa·s)

(7) Ethyl cellosolve acetate

 $(\sigma=7.30\times10^{-5} \text{ S/m}, \eta=9.0\times10^{-4} \text{ Pa·s})$

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